

FIG-1

40073500.024102

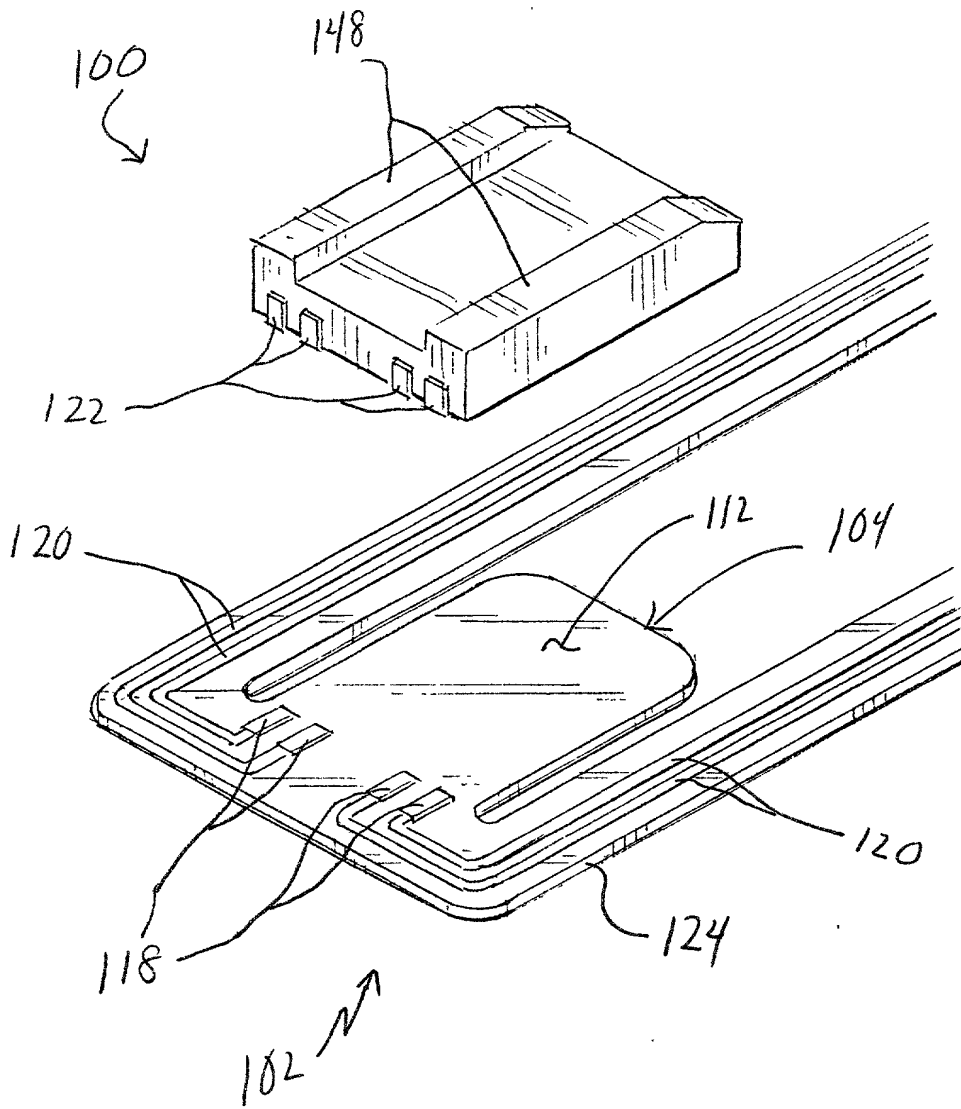
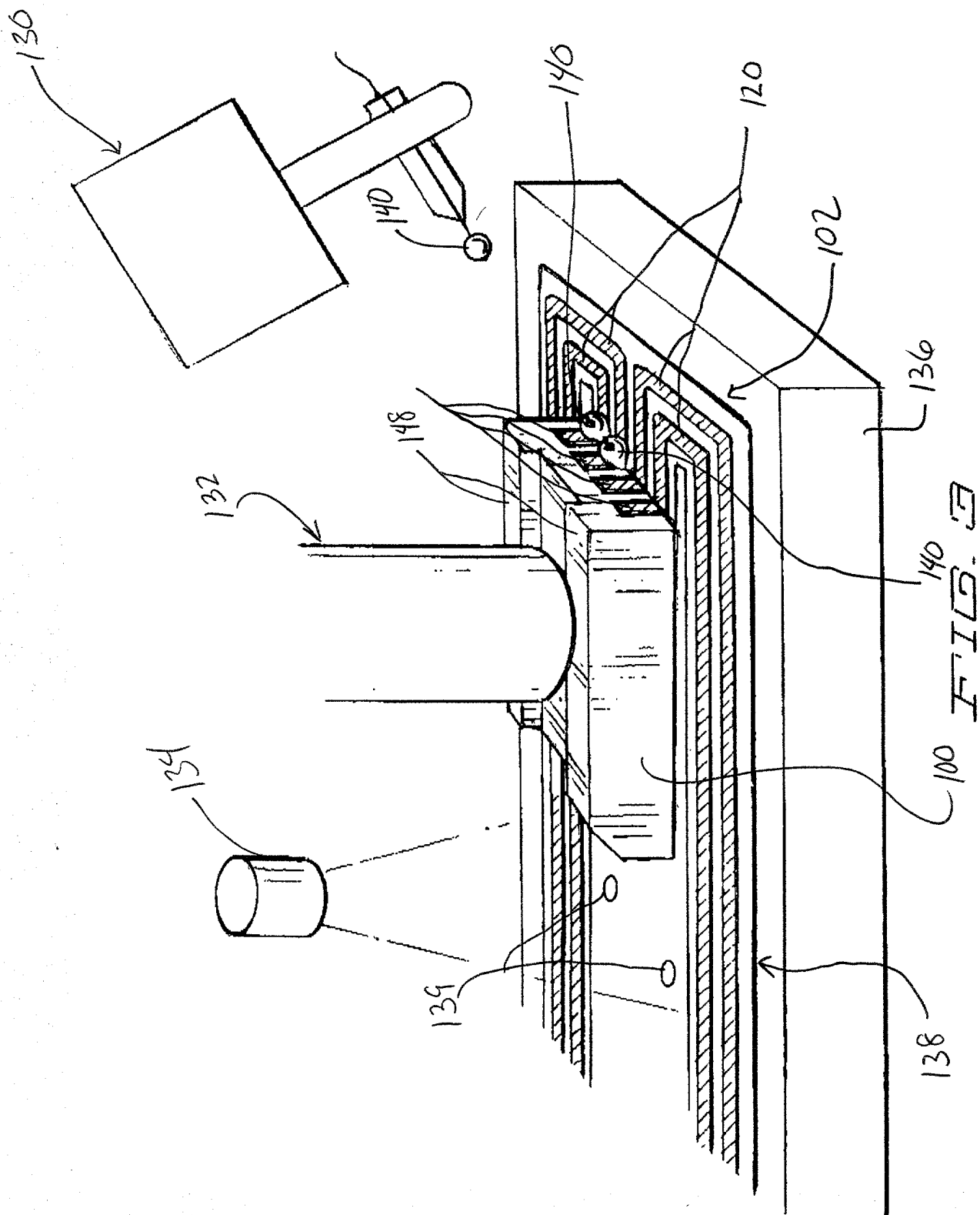
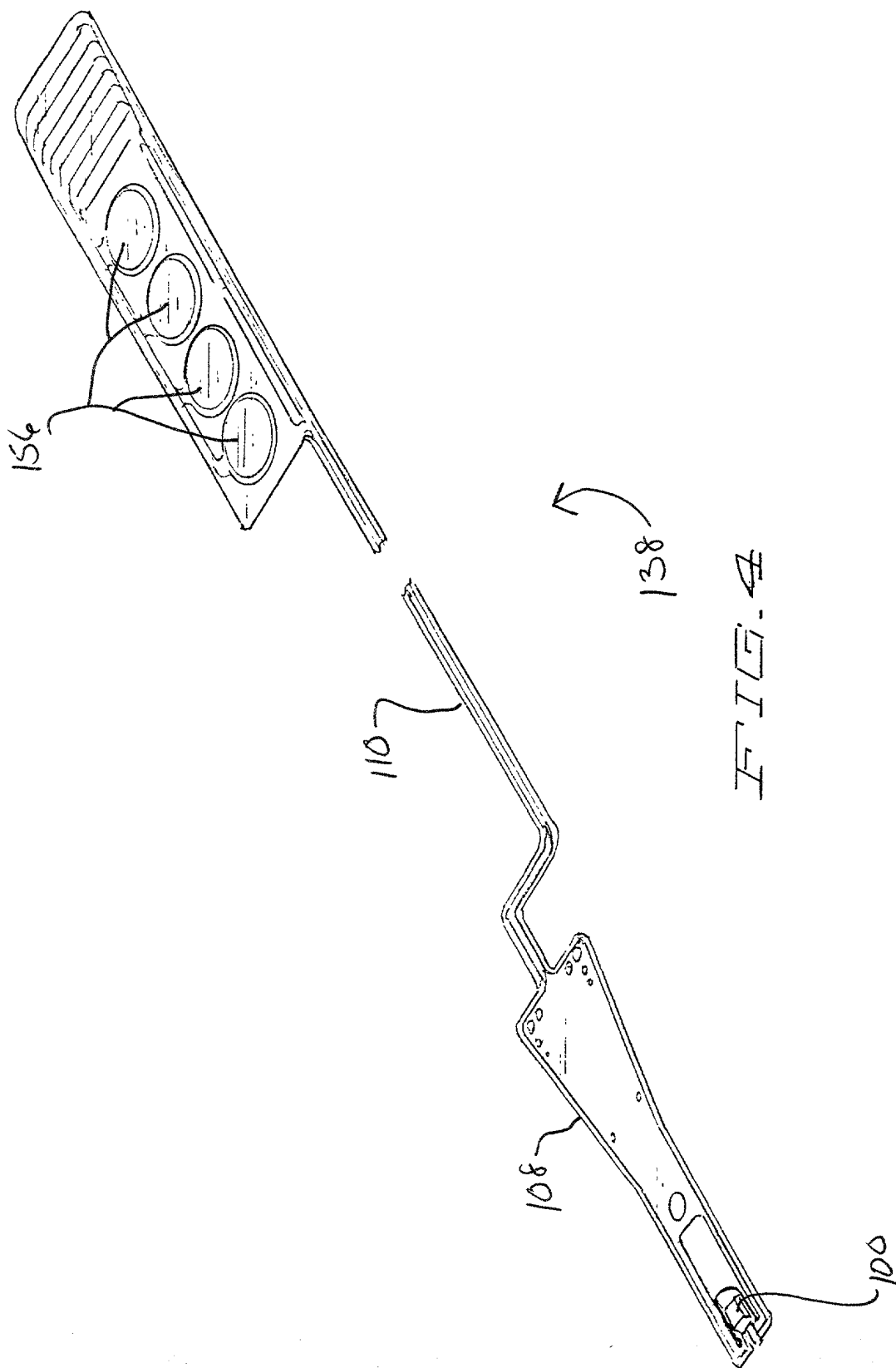
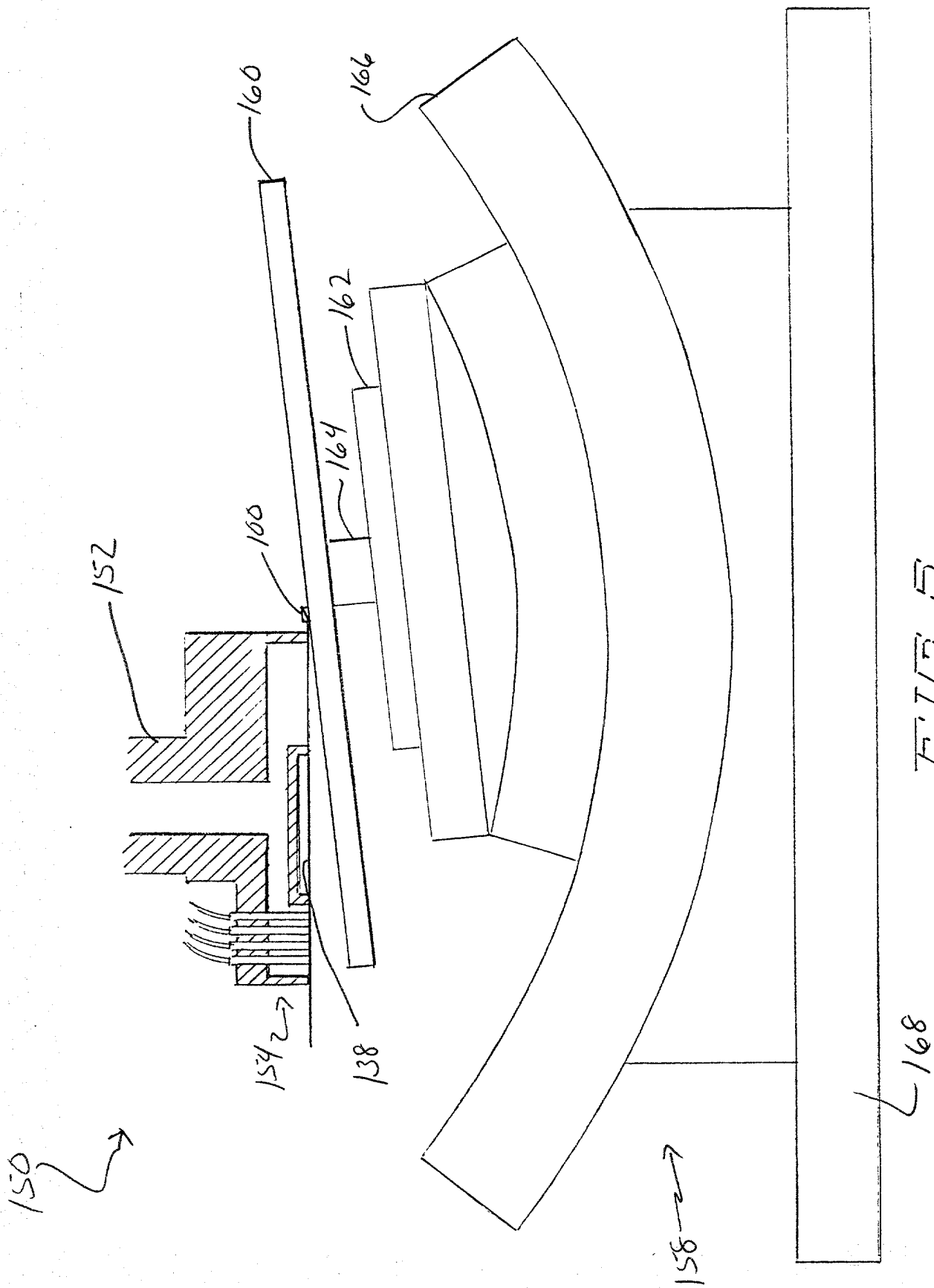
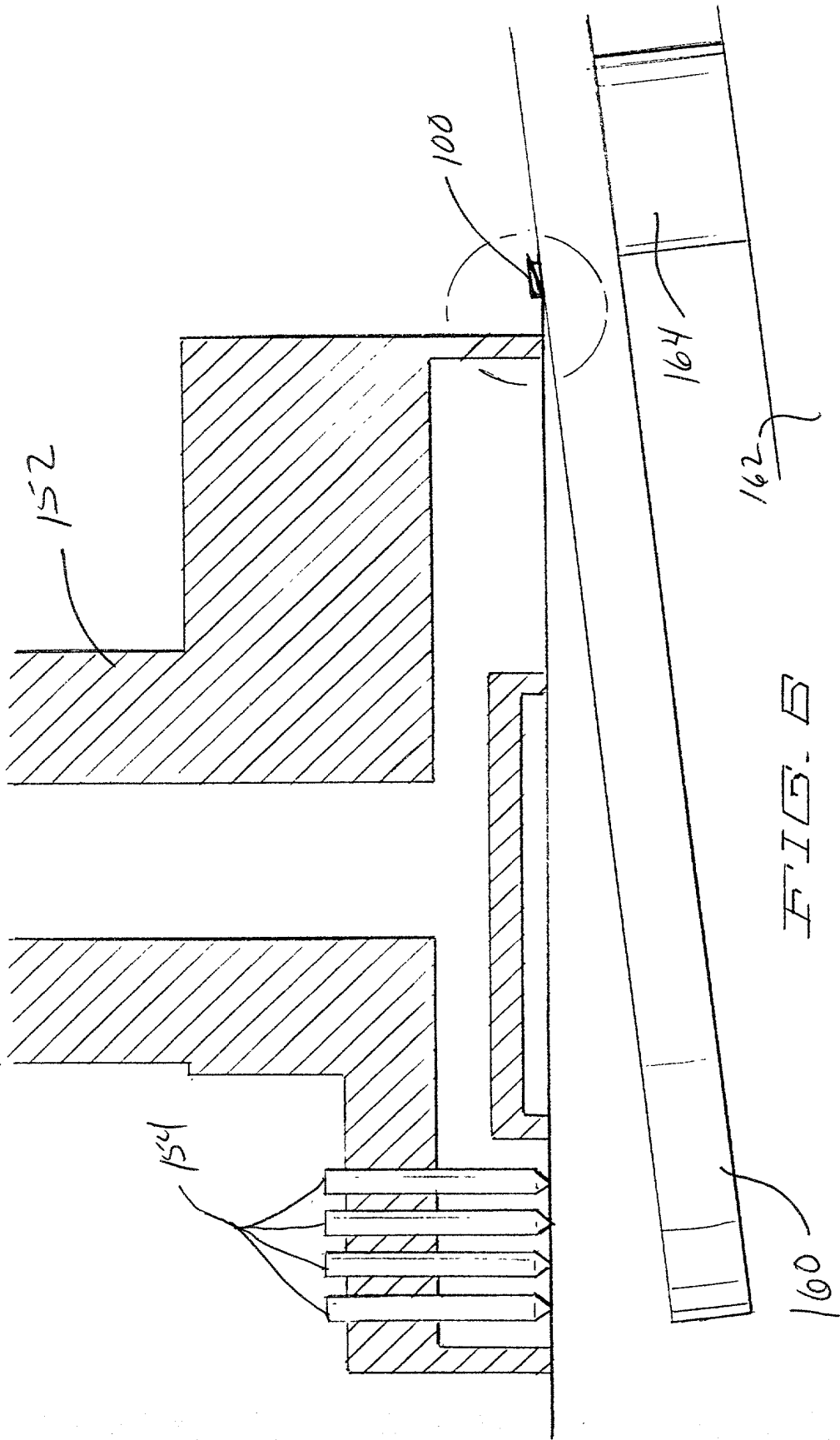


FIG. 2









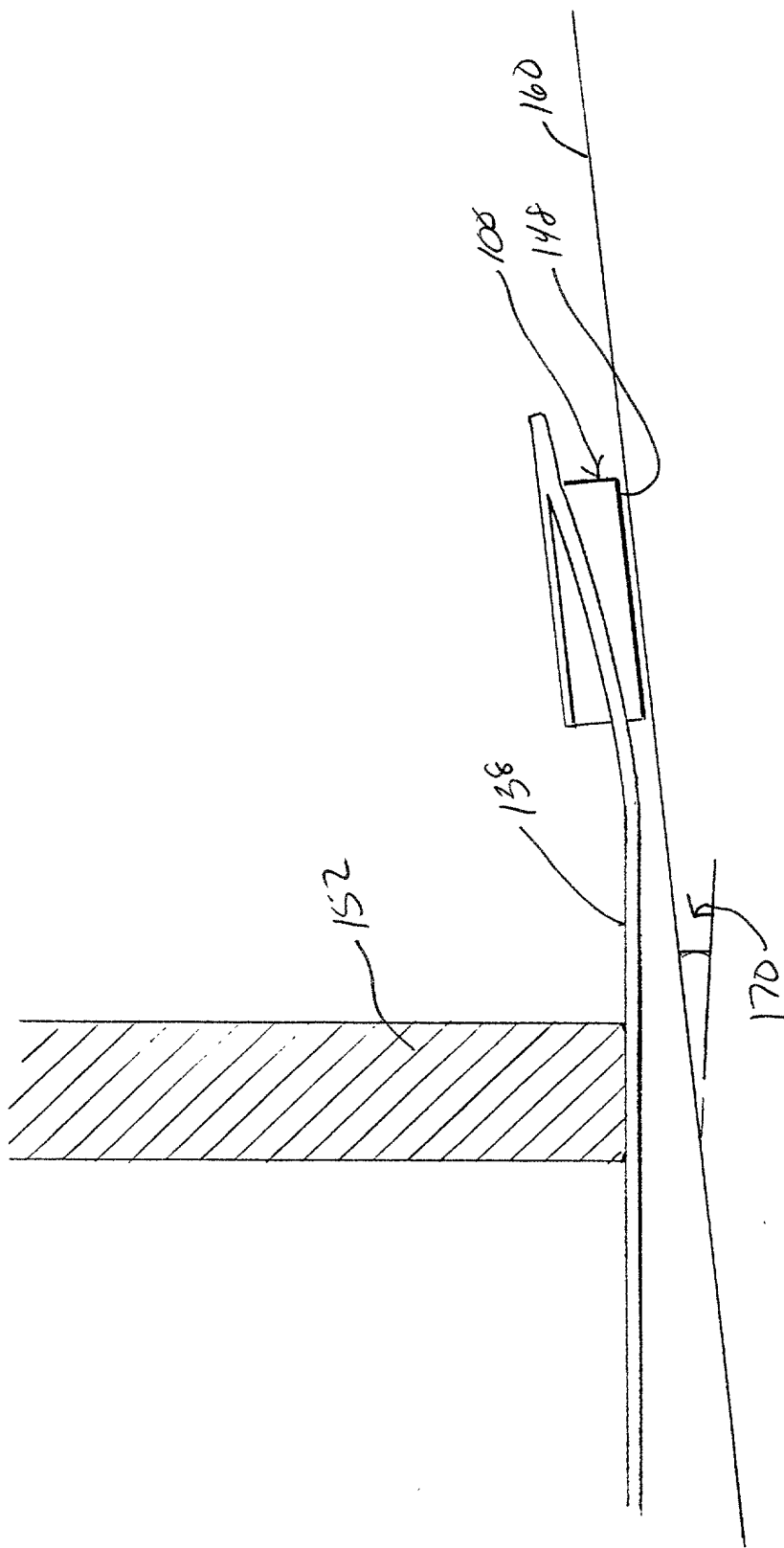


FIG. 7

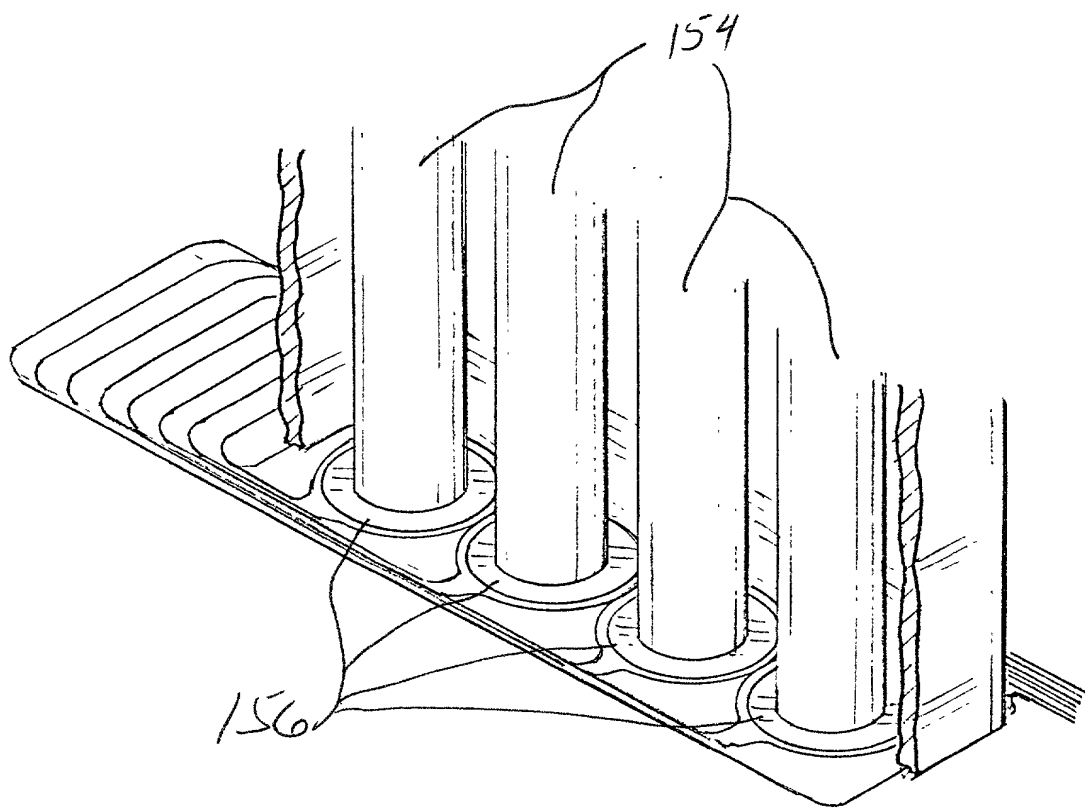


FIG. 8

10073600 024102

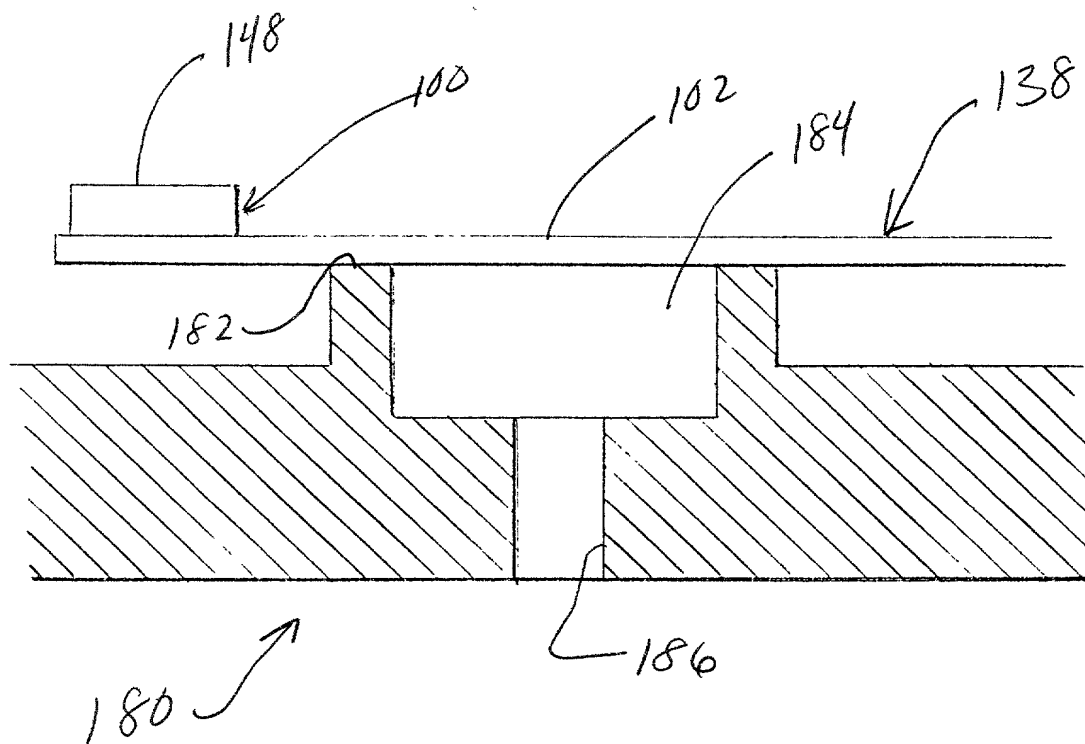


FIG. 9

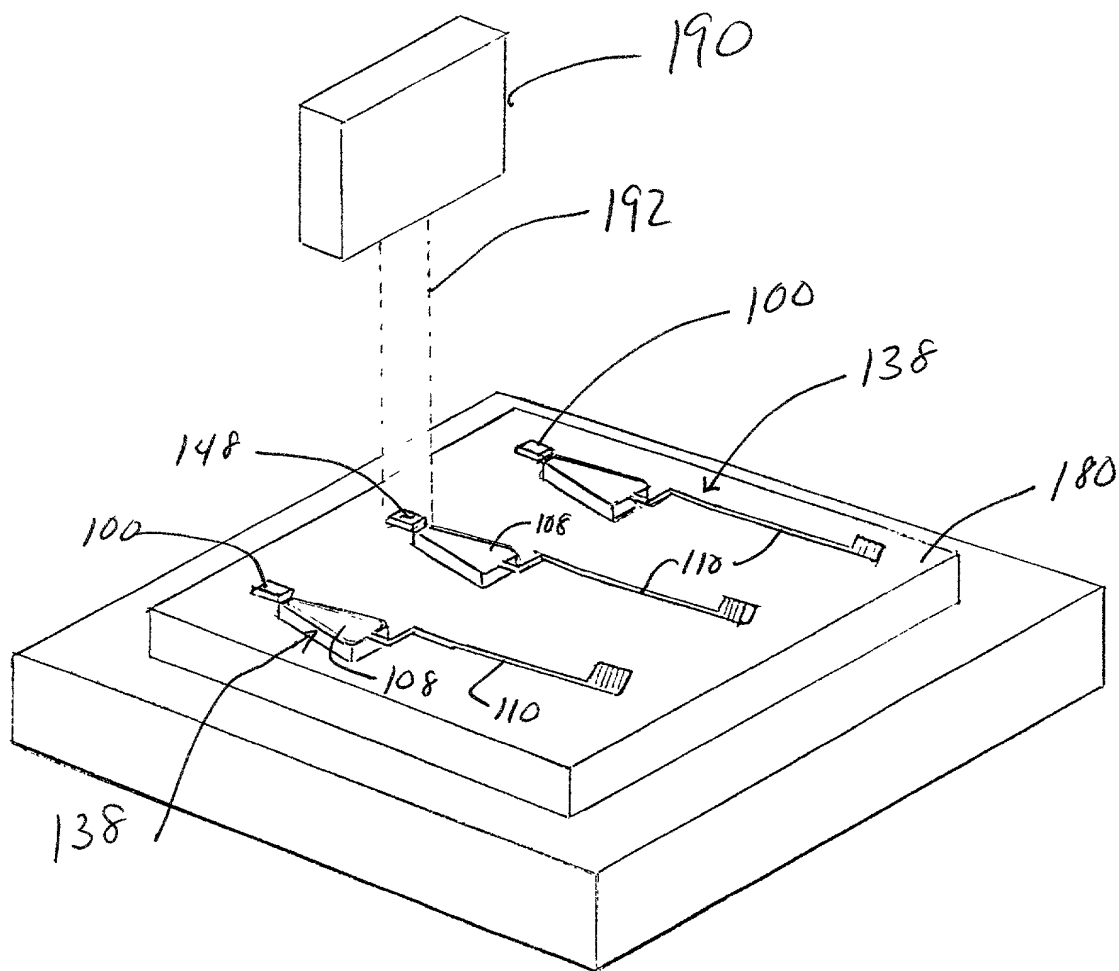


FIG. 10

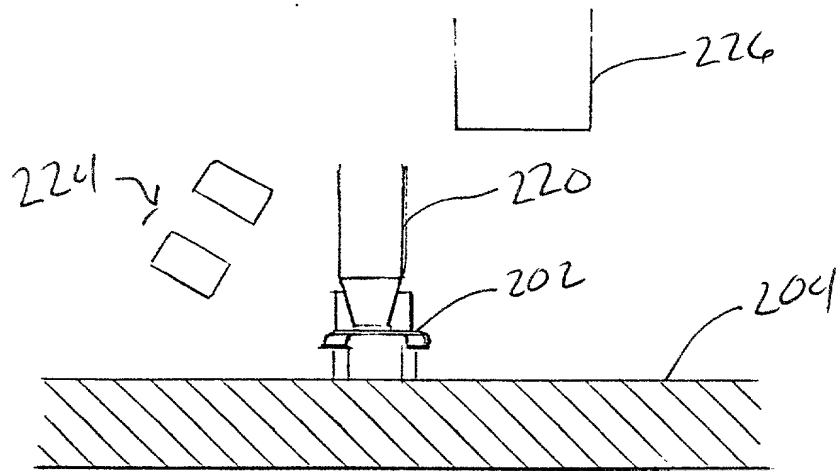


FIG. 12A

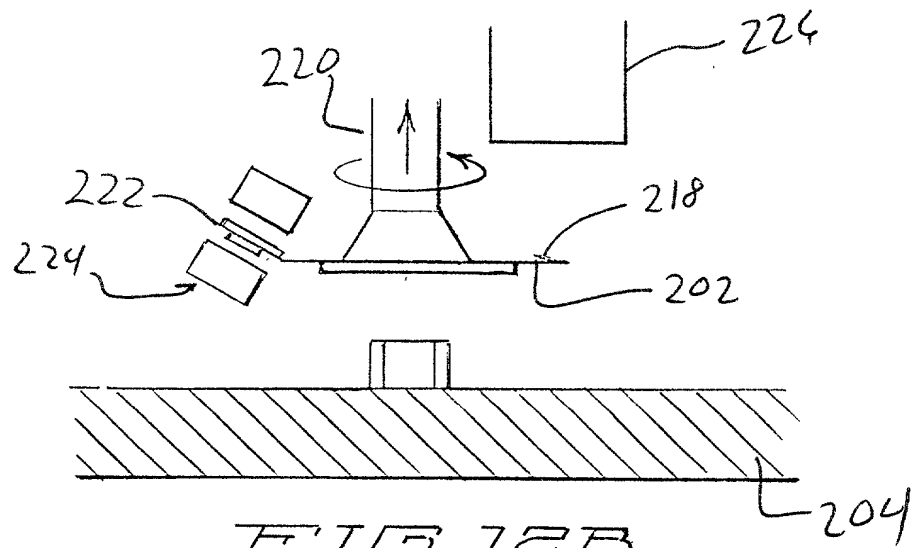


FIG. 12B

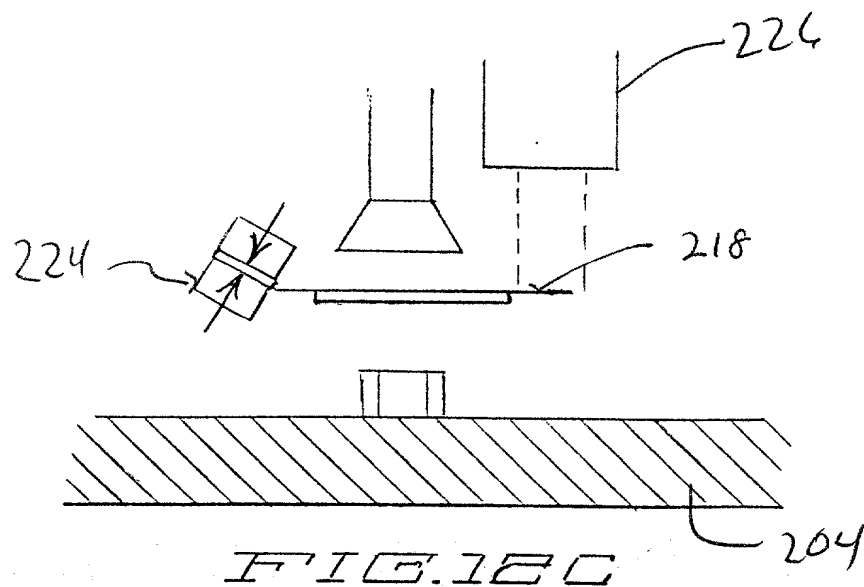
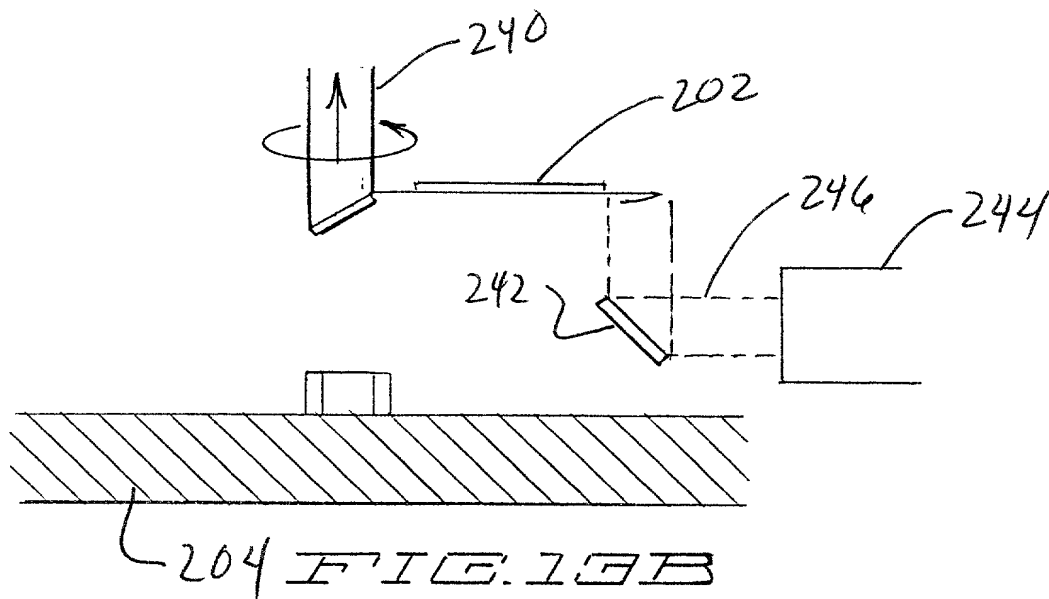
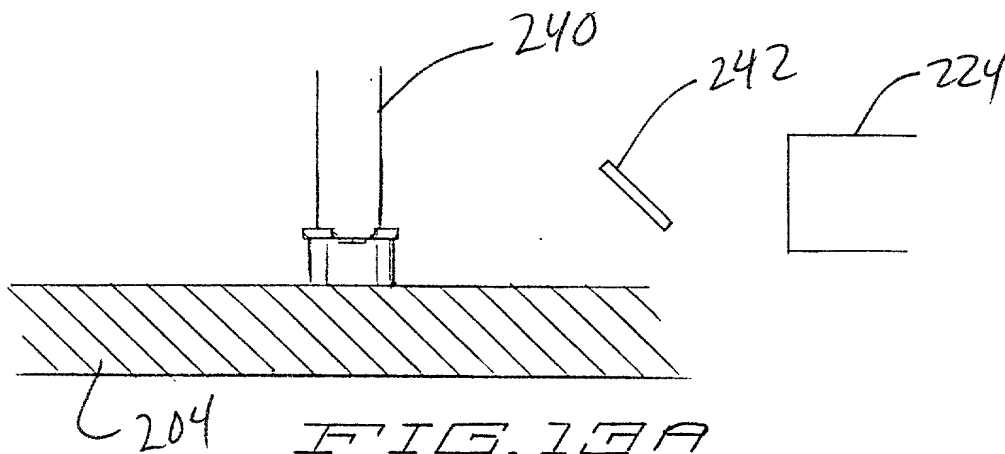


FIG. 12C



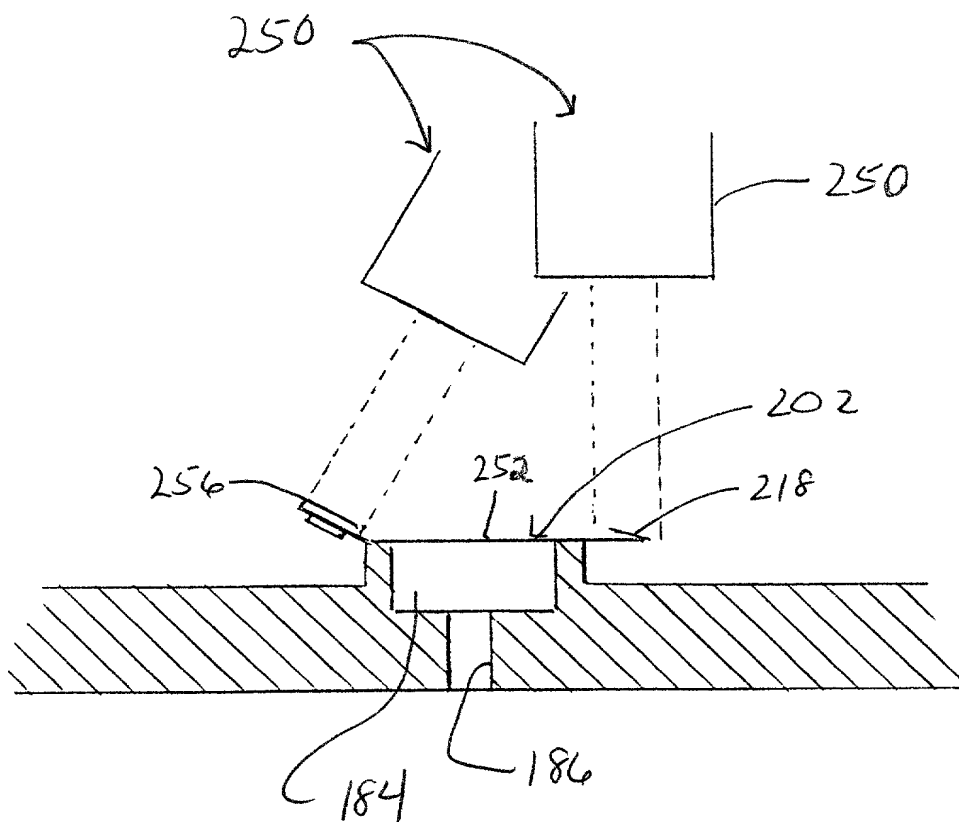
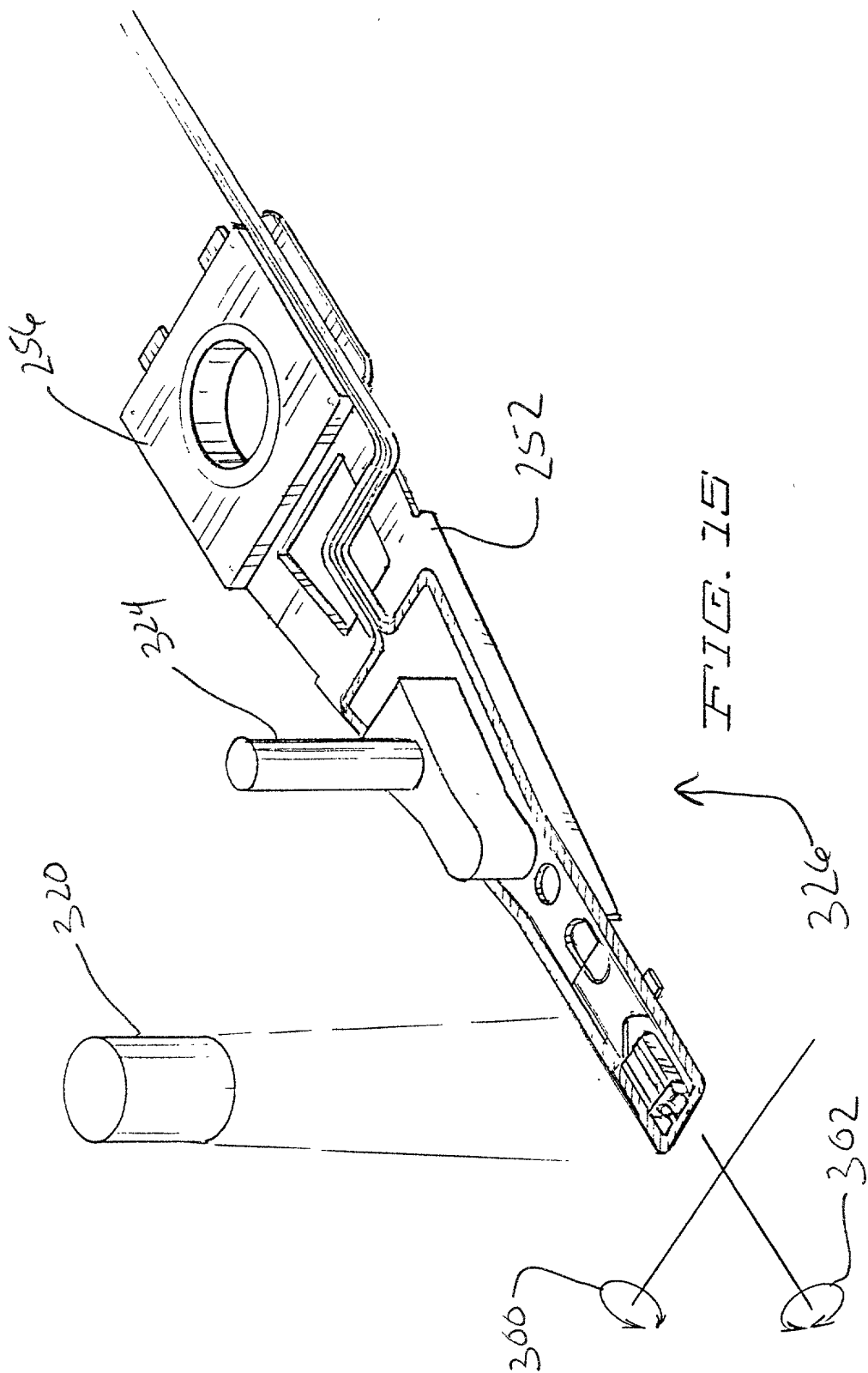


FIG. 1A



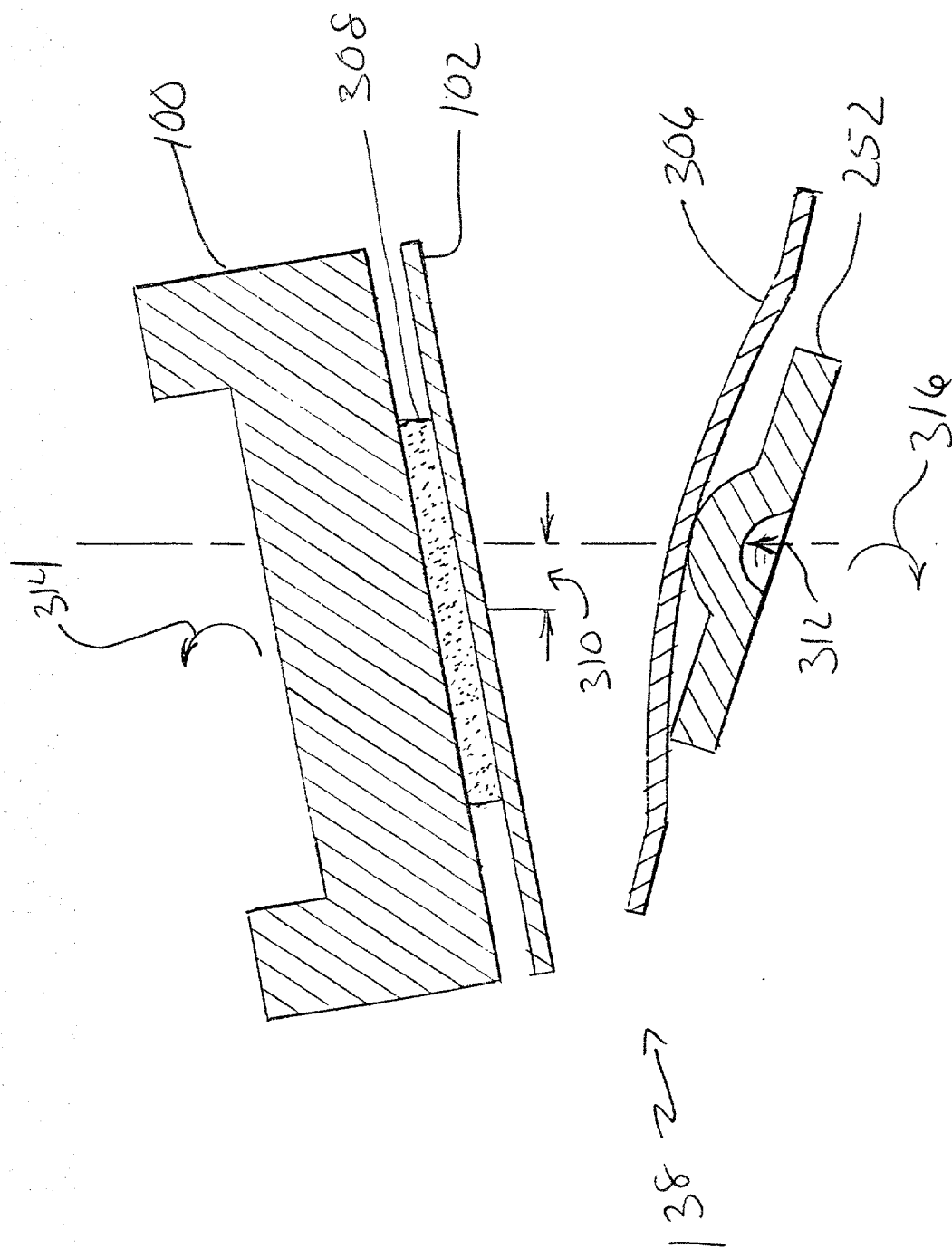
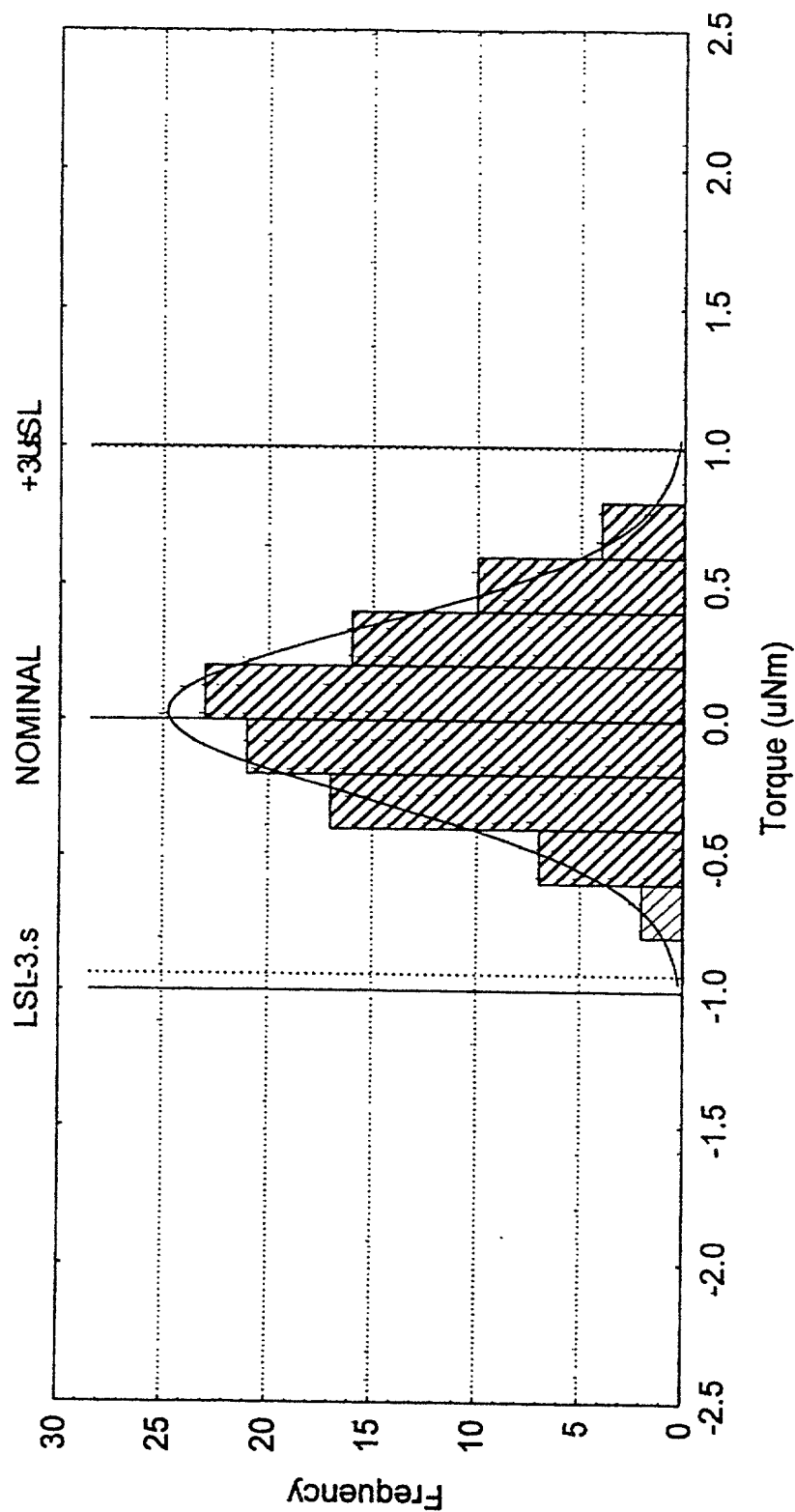


FIG. 1B

Variable: Torque - w/ Torque Management Mean: .026840 Sigma: .322245
Specifications: LSL=-1.0000 Nominal=0.00000 USL=1.00000
Normal: Cp=1.034 Cpk=1.007 Cpl=1.062 Cpu=1.007



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Variable: Torque - w/ improved load point measurement Mean: .008637 Sigma: .159
 Specifications: LSL=-1.0000 Nominal=0.00000 USL=1.00000
 Normal: Cp=2.090 Cpk=2.072 Cpl=2.108 Cpu=2.072

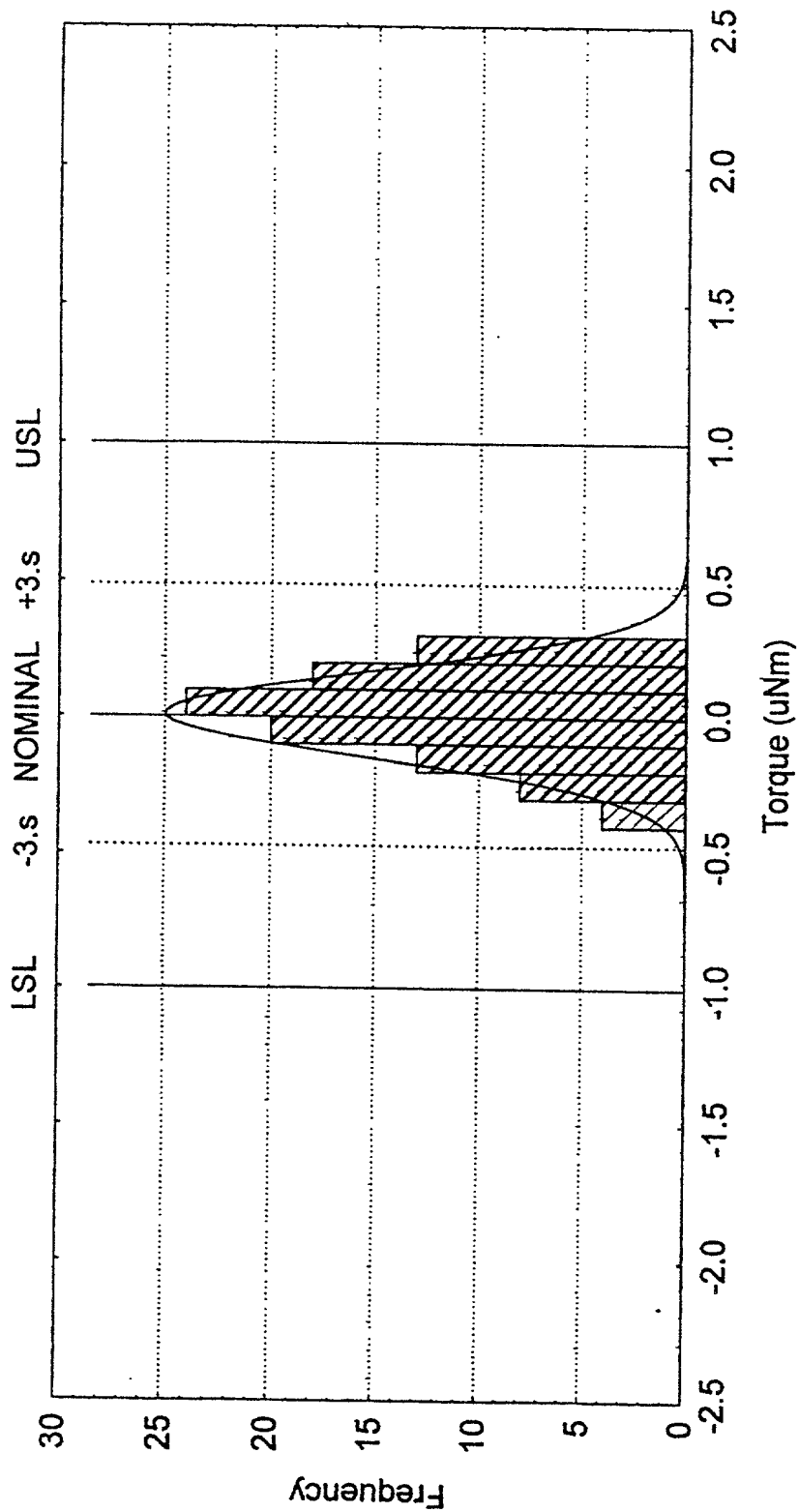


FIG. 19

